

ГОСУДАРСТВЕННАЯ КОРПОРАЦИЯ ПО АТОМНОЙ ЭНЕРГИИ «РОСАТОМ»

STATE ATOMIC ENERGY CORPORATION ROSATOM

## Scandium ancillary mining





Review map



Administration building



Main building

# Dalur, JSC was found in June 13, 2001. Since August 2008 Dalur, JSC is included in Rosatom State Corporation, 98.89% belongs to Atomredmetzoloto, Joint Stock Company (ARMZ Uranium Holding Co.).

The enterprise is located in Dalmatovsky District of Kurgan region. Dalur, JSC carries out industrial exploitation and development of deposits related to Zauralsky uranium-ore district (Dalmatovskoye, Khokhlovskoye and Dobrovolnoye). Available reserves provide stable operation of Dalur, JSC.

The enterprise carries out the implementation of Scandium project, providing production of high-purity scandium oxides and Aluminumscandium ligatures. In September 2016 delivery of scandium was provided for scandium reserve balance at Dalmatovskoye deposit that allows to carry out its mining with the right of commercial sale.

Khokhlovskoye deposit OPU



Zapadnaya LSU



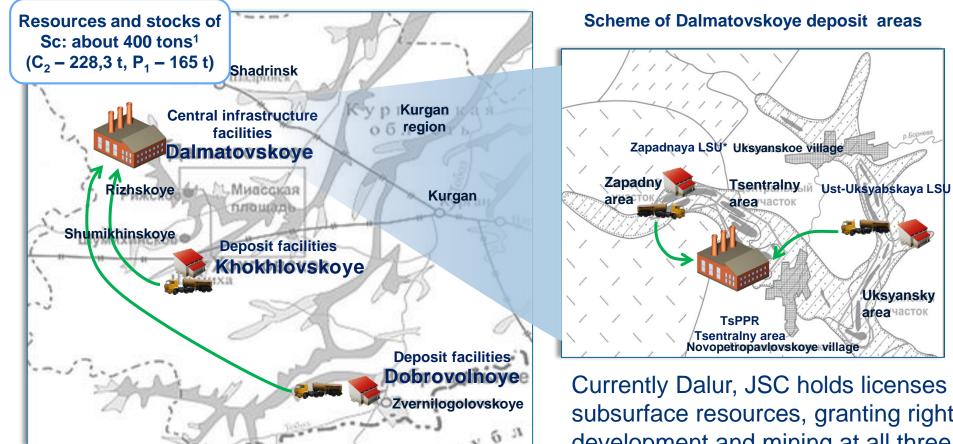
Ust-Uksyanskaya LSU

#### Dalur Joint-Stock Company



#### Scandium raw material base



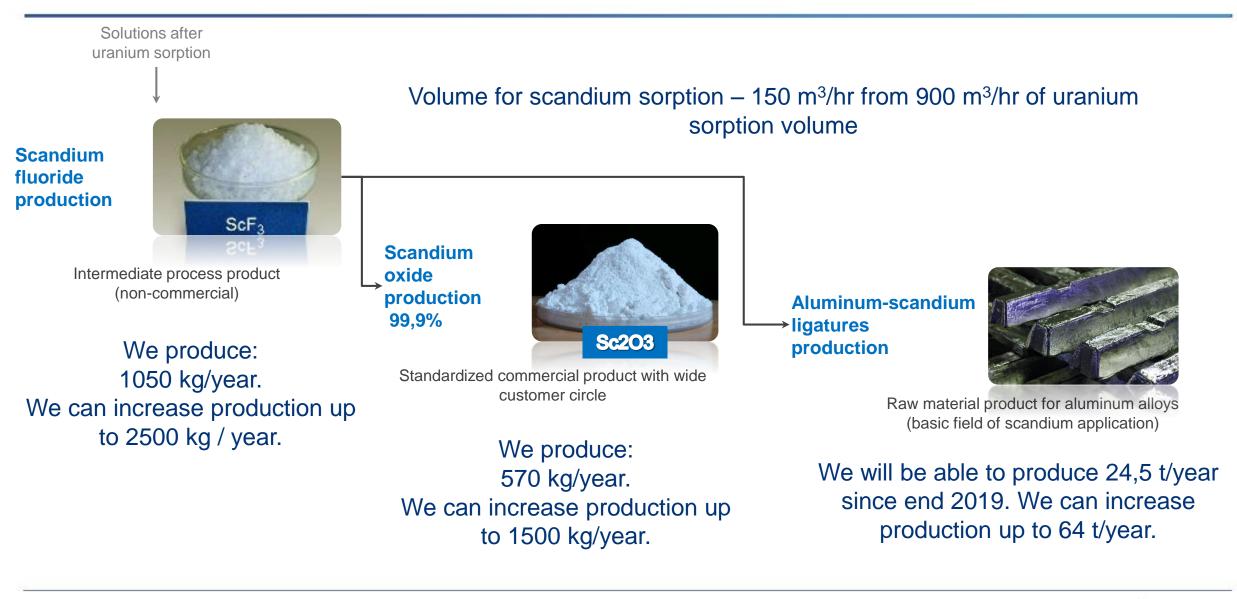


Currently Dalur, JSC holds licenses for subsurface resources, granting rights for development and mining at all three deposits.

Dalur, JSC is provided with stocks for more than 20 years of work.

#### **Products manufactured at sample area**





#### **Description of end product: scandium fluoride**





	Mass fraction, %	
Scandium fluoride (ScF3)	98,0 - 94,0	
Impurities, including	2,0 - 6,0	
Sodium fluoride (NaF)	1,0-3,0	
Silicium oxide(SiO2)	0,5-2,0	
Rear-earth metal oxides (REM Oxides)	0,02 - 0,07	
Thorium oxide (ThO2)	0,005 – 0,008	
Other	0,475 – 0,078	

Scandium fluoride fully complies with requirements of further production :

- scandium oxide;
- aluminum-scandium ligatures;
- metal scandium.

#### **Description of end product: scandium oxide (99,9%)**





Scandium oxide(Sc2O3)	Mass fraction, % 99,9
Ferrous oxide (Fe2O3)	0,003
Copper oxide (Cu2O)	0,005
Rear-earth metal oxides (REM Oxides)	0,010
Zirconium oxide (ZrO2)	0,007
Titanium oxide (TiO)	0,005
Other	0,070

TU 95.148-77

Scandium oxide fully complies with requirements of further production:

- Aluminum-scandium ligatures;
- metal scandium;
- solid oxide fuel elements for electrochemical current generators.

#### **Description of end product: Aluminum-scandium ligature**



### Aluminum-scandium ligatures (AISc2 (A)) (samples are obtained at laboratory plant. Scandium fluoride obtained at OPU was used)



Aluminum-scandium ligature fully complies with requirements of further production:

- Airspace industry;
- Machinery;
- Sports equipment production.

Scandium (Sc) Aluminium (Al)	Mass fraction, % 2,3-1,7 97,35-97,95		
		Impurities, including	0,35
		Silicium (Si)	0,05
Ferrum (Fe)	0,05		
Cuprum (Cu)	0,01		
Manganese (Mn)	0,01		
Magnesium (Mg)	0,10		
Fluorine (F)	0,01		
Calcium (Ca)	0,01		
Rear-earth metal oxides (REM)	0,01		
Other	0,10		

GOST R 53777-2010

#### Management system



#### Quality management system and ecological management system are maintained at the enterprise since 2012.



Quality and ecological policies are actualized

New certificates are obtained on the results of recertification audit in August 2018